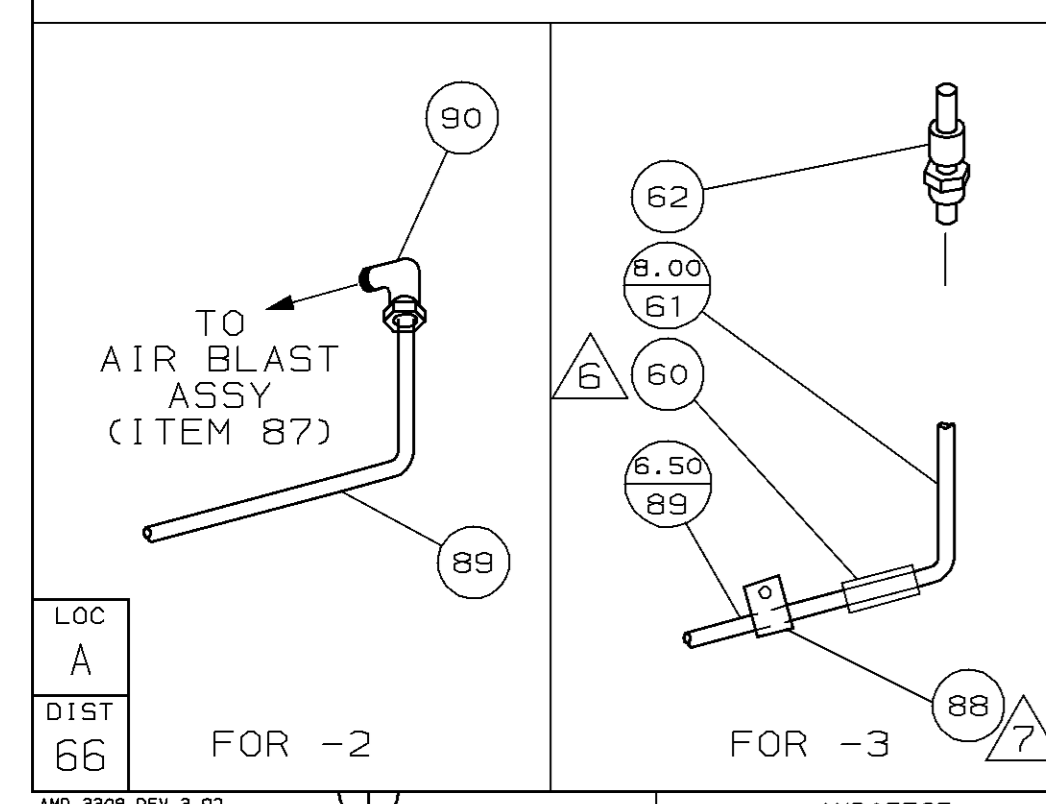
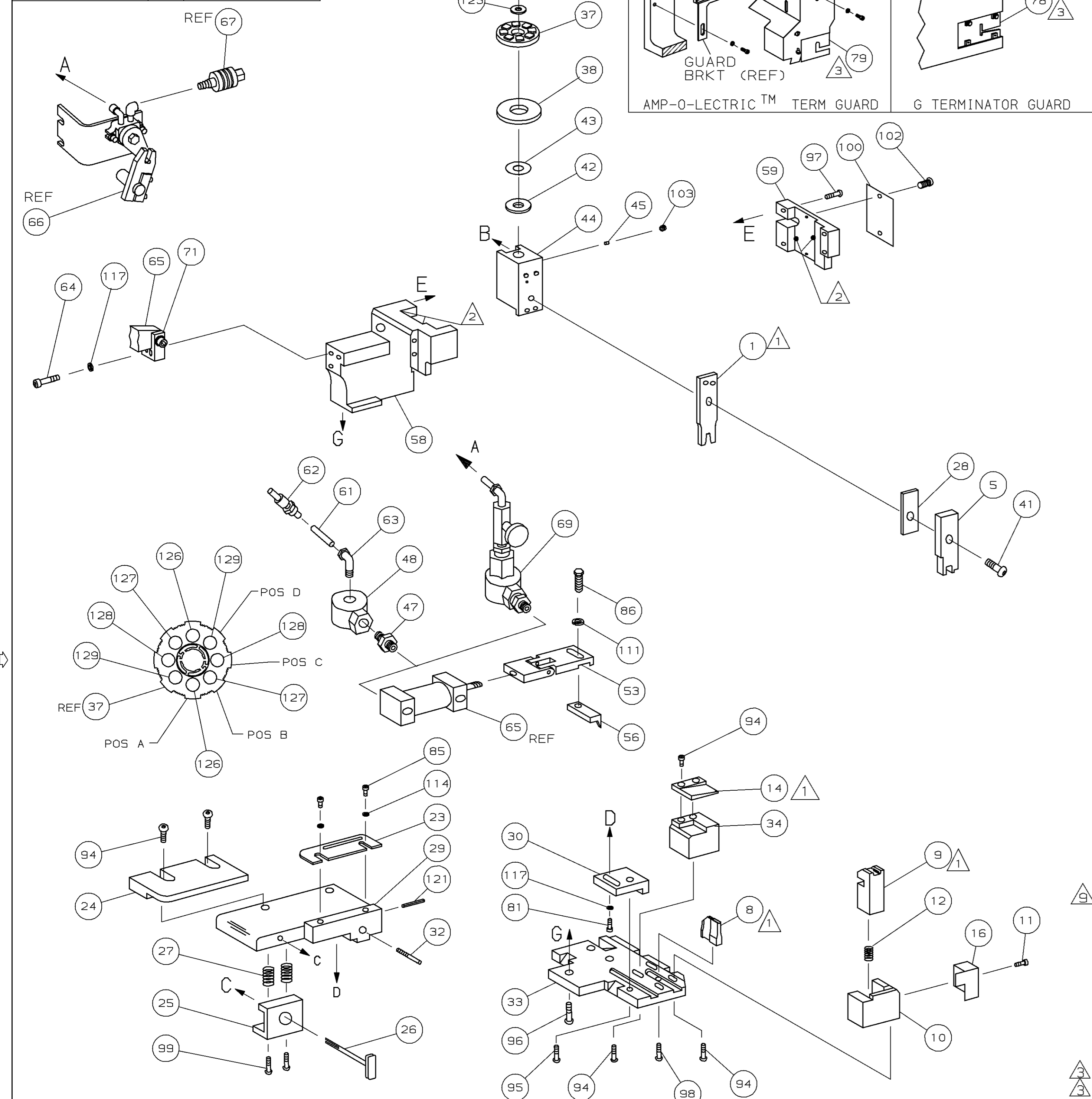


PART NUMBER	REV	FIRST USED
680196-2	C	565435-5
680196-3	C	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 WITH WIRE TRIM FEATURE
- 6 CENTER ITEM 60 BETWEEN ITEM 61 AND ITEM 89. ATTACH ITEM 60 TO ITEM 89 AND ITEM 61 USING ADHESIVE PN 28829-2.
- 7 INSTALL ITEM 88 TO ITEM 58 USING ITEM 84.
- 8 SET-UP ONLY
- 9 CUT TO 7 INCHES AT ASSY.

CRIMPING DATA			
PAD LTR	CRIMP HEIGHT	WIRE SIZE CMA	(#)
A	.072 ± .002 [1.83 ± 0.05mm]	4400-5000 1 (17)+1 (16 1/2)	2
B	.067 ± .002 [1.70 ± 0.05mm]	3400-4200 (14)	2
C	.062 ± .002 [1.57 ± 0.05mm]	2400-3200 (16)	2
D	.057 ± .002 [1.45 ± 0.05mm]	1400-2200 (18)	2
CRIMP	SIZE	TYPE	RANGE
WIRE	.110 [2.79mm]	F	1400-5000 CMA
INSUL	-	-	-

QTY	REQD	PER	ASSY	WIRE STRIP LENGTH	TERM	APPL	SPEC	FEED	APPL	INSTRUCTION	SET UP	GAGE	LAYOUT
2	2	-	C	-	-	-	-	.500	408-8040	PIN, WIRE DISC (.3090)D	458637-1	L1672	
2	2	-	C	-	-	-	-	-	-	PIN, WIRE DISC (.3045)C	-	-	
2	2	-	C	-	-	-	-	-	-	PIN, WIRE DISC (.3005)B	-	-	
2	2	-	C	-	-	-	-	-	-	PIN, WIRE DISC (.2930)A	-	-	
1	1	-	A	-	-	-	-	-	-	WASHER, FLAT PRECISION	-	-	
1	1	-	A	-	-	-	-	-	-	PIN, SLT SPR (#.093x.75)ST GDE PL	-	-	
1	1	-	A	-	-	-	-	-	-	WASHER, LOCK (#10) ADJ BLOCK	-	-	
3	3	-	A	-	-	-	-	-	-	WASHER, LOCK (#4) FRONT STP GUIDE	-	-	
2	2	-	A	-	-	-	-	-	-	WASHER, LOCK (#8)	-	-	
1	1	-	A	-	-	-	-	-	-	SCR, SKT SET (1/4-20x.25 LW) RAM	-	-	
2	2	-	A	-	-	-	-	-	-	SCR, DRIVE (#2x.19) ID PLATE	-	-	
1	1	-	B	-	-	-	-	-	-	PLATE, IDENTIFICATION	-	-	
2	2	-	A	-	-	-	-	-	-	SCR, BHC (10-32x.88) DRAG	-	-	
1	1	-	A	-	-	-	-	-	-	SCR, BHC (8-32x.38 LW) ANVIL	-	-	
4	4	-	A	-	-	-	-	-	-	SCR, BHC (10-32x.75) CAP	-	-	
3	3	-	A	-	-	-	-	-	-	SCR, BHC (1/4-20x.62) HOUSING	-	-	
1	1	-	A	-	-	-	-	-	-	SCR, BHC (10-32x.50) SG ADJ BLOCK	-	-	
8	8	-	A	-	-	-	-	-	-	SCR, BHC (8-32x.50) TERM H DWN	-	-	
-	1	-	A	-	-	-	-	-	-	ELBOW, METAL T .25T-1/8 NPT	-	-	
1	1	-	B	-	-	-	-	-	-	AIR BLAST TUBE	-	-	
1	-	-	A	-	-	-	-	-	-	CLAMP, WIRE	-	-	
-	1	-	C	-	-	-	-	-	-	AIR BLAST ASSEMBLY	-	-	
1	1	-	A	-	-	-	-	-	-	SCR, HEX HD (8-32x.31) FEED FINGER	-	-	
2	2	-	A	-	-	-	-	-	-	SCR, SHC (4-40x.25) F ST GUIDE	-	-	
1	1	-	A	-	-	-	-	-	-	SCR, SHC (10-32x.38) SG ADJ BL	-	-	
-	REF	-	B	-	-	-	-	-	-	GUARD, WINDOW	-	-	
REF	-	-	B	-	-	-	-	-	-	INSERT, GUARD	-	-	
1	1	-	B	-	-	-	-	-	-	MOUNT, FEED BRACKET	-	-	

QTY	REQD	PER	ASSY	WIRE STRIP LENGTH	TERM	APPL	SPEC	FEED	APPL	INSTRUCTION	SET UP	GAGE	LAYOUT
-2	-	-	C	-	-	-	-	-	-	BENCH MODEL K	-	-	-
-3	-	-	C	-	-	-	-	-	-	BENCH MODEL G	-	-	-
-	1	-	C	-	-	-	-	-	-	692655-5	-	-	70
-	REF	-	A	-	-	-	-	-	-	24042-2	-	-	69
-	REF	-	C	-	-	-	-	-	-	692655-6	-	-	68
1	1	-	B	-	-	-	-	-	-	461065-1	-	-	67
2	2	-	A	-	-	-	-	-	-	3-21000-7	-	-	66
1	-	-	A	-	-	-	-	-	-	983427-6	-	-	65
2	-	-	A	-	-	-	-	-	-	23238-1	-	-	64
6.00	-	-	IN	-	-	-	-	-	-	27319-4	-	-	63
2.00	-	-	IN	-	-	-	-	-	-	27319-3	-	-	62
1	1	-	C	-	-	-	-	-	-	454220-1	-	-	61
1	1	-	D	-	-	-	-	-	-	454485-1	-	-	60
1	1	-	B	-	-	-	-	-	-	690542-2	-	-	59
1	1	-	B	-	-	-	-	-	-	461062-1	-	-	58
1	-	-	A	-	-	-	-	-	-	22374-7	-	-	57
1	-	-	A	-	-	-	-	-	-	22304-1	-	-	56
1	1	-	A	-	-	-	-	-	-	690191-1	-	-	55
1	1	-	C	-	-	-	-	-	-	455673-1	-	-	54
1	1	-	A	-	-	-	-	-	-	690125-1	-	-	53
1	1	-	A	-	-	-	-	-	-	690124-1	-	-	52
1	1	-	A	-	-	-	-	-	-	7-21002-9	-	-	51
1	1	-	A	-	-	-	-	-	-	690223-2	-	-	50
1	1	-	D	-	-	-	-	-	-	354777-1	-	-	49
1	1	-	A	-	-	-	-	-	-	22480-5	-	-	48
1	1	-	B	-	-	-	-	-	-	690212-1	-	-	47
1	1	-	C	-	-	-	-	-	-	318548-1	-	-	46
1	1	-	D	-	-	-	-	-	-	455675-1	-	-	45
1	1	-	A	-	-	-	-	-	-	690432-3	-	-	44
1	1	-	B	-	-	-	-	-	-	455689-1	-	-	43
1	1	-	C	-	-	-	-	-	-	455671-1	-	-	42
1	1	-	C	-	-	-	-	-	-	1-455888-5	-	-	41
2	2	-	A	-	-	-	-	-	-	1-22284-0	-	-	40
1	1	-	B	-	-	-	-	-	-	690546-1	-	-	39
1	1	-	B	-	-	-	-	-	-	240792-1	-	-	38
1	1	-	D	-	-	-	-	-	-	6-690504-3	-	-	37
1	1	-	A	-	-	-	-	-	-	690438-1	-	-	36
1	1	-	B	-	-	-	-	-	-	318563-1	-	-	35
1	1	-	C	-	-	-	-	-	-	318547-1	-	-	34
1	1	-	A	-	-	-	-	-	-	5-22280-0	-	-	33
1	1	-	B	-	-	-	-	-	-	690461-1	-	-	32
1	1	-	C	-	-	-	-	-	-	690459-1	-	-	31
1	1	-	C	-	-	-	-	-	-	454276-1	-	-	30
1	1	-	C	-	-	-	-	-	-	805840-9	-	-	29
1	1	-	C	-	-	-	-	-	-	1-455889-3	-	-	28
1	1	-	C	-	-	-	-	-	-	318542-1	-	-	27

REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)													
QTY	REQD	PER	ASSY	WIRE STRIP LENGTH	TERM	APPL	SPEC	FEED	APPL	INSTRUCTION	SET UP	GAGE	LAYOUT
-3	-2	-	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO						
1	1	-	B	-	-	-	-	-	-	459610-3	-	-	71

LOC A  
DIST 66

FOR -2  
FOR -3

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