

TRK LEG CRIMPER File 12611  
 FOR 550 FEED

AMP INCORPORATED  
 HARRISBURG, PENNA.

AMP - LOK

SIDEWISE

TYPE

APPLICATOR PARTS LIST

| NO. | DESCRIPTION              | REQ. | PART NO. | NO.  | DESCRIPTION                  | REQ.     | PART NO.  |
|-----|--------------------------|------|----------|------|------------------------------|----------|-----------|
| 1   | WIRE CRIMPER             | 1    | 45396-4  | 42   | Shear Plate-Left             | 1        | 813855-1  |
| 2   | ING. CRIMPER             | 1    | 46504-1  | 43   | Right Shear Guide Block      | 1        | 387219    |
| 3   | ANVIL                    | 1    | 810765-1 | 44   | Floating Shear               | 1        | 465106    |
| 4   | ANVIL SPACER             | 1    | 810017-0 | 45   | Retaining Plate-Front        | 1        | 811714-1  |
| 5   | SHEAR BLADE              | 1    |          | 46   | Retaining Plate-Rear         | 1        | 810822-1  |
| 6   | REAR SHEAR PLATE         | 1    |          | 47   | Spring - Shear Return        | 1        | 374322    |
| 7   | SHEAR BLADE SPACER       | 1    |          | 48   | Shear Depressor              | 1        | 453302-1  |
| 8   | FRONT SHEAR PLATE        | 1    |          | 49   | Key - Shear Retainer         | 1        | 386358    |
| 9   | REAR ANVIL SPACER PLT.   | 1    |          | 50   | Adj. Strip Guide Plate       | 1        | 622035-1  |
| 10  | FRONT ANVIL SPACER PLT.  | 1    |          | 51   | Rear Adj. Block              | 1        | 387252    |
| 11  | TOOL SPACER              | 1    | 372177   | 52   | Wire Stop Holder Spacer      | 1        | 387280    |
| 12  | CRIMP SPACER             | 1    | 387248   | 53   | Rear Hold Down Holder        | 1        | 810771-1  |
| 13  | FRONT STRIP GUIDE FEED   | 1    | 387250   | 54   | Rear Hold Down               | 1        | 694247-1  |
| 14  | REAR STRIP GUIDE         | 1    |          | 55   | Hold Down Pin                | 1        | 810768-1  |
| 15  | RAM                      | 1    | 471912-  | 56   | Plunger tip                  | 1        | 810767-1  |
| 16  | TOOL HOLDER              | 1    |          | 57   | Spring - Hold Down           | 1        | 810773-1  |
| 17  | ADI. CRIMP MOUNT ASSY.   | 1    | 465392-6 | 58   | Anvil Back-Up Block          | 1        | 810769-1  |
| 18  | ADI. BLOCK               | 1    |          | 59   | Front Strip Hold             | 1        | 810799-1  |
| 19  | APPLICATOR MOUNT ASSY.   | 1    |          | 60   | Guard Mount                  | 1        | 813066-1  |
| 20  | BASE PLATE               | 1    | 473471   | 61   |                              |          |           |
| 21  | BASE BLOCK               | 1    | 465002-3 | 62   |                              |          |           |
| 22  | STRIP GUIDE PLATE        | 1    | 622034-1 | 63   | Wire Stop Guide              | 1        | 811787-1  |
| 23  | ANVIL HOLDER             | 1    |          | 64   |                              |          |           |
| 24  | AUX. ANVIL HOLDER        | 1    |          | 65   | TELEVISION ADJ. PLATE        | 1        | 374399    |
| 25  | STRIPPER                 | 1    |          | 66   | MISCELLANEOUS                |          |           |
| 26  | STRIPPER MOUNT           | 1    | 386362   | 67   | Punch Holder                 | 1        | 810198-1  |
| 27  | STRIPPER MOUNT WIRE STOP | 1    | 386361-1 | 68   | Button Hd. CapSor. 10-32x3/8 | 1        | 2-21002-7 |
| 28  | STRIPPER MOUNT BRACKET   | 1    | 386375   | 69   | Hex Nut #10-32               | 1        | 21018-7   |
| 29  | STRIPPER BUSHING         | 1    | 389049-1 | 70   |                              |          |           |
| 30  | STOCK DRAG               | 1    | 387230   | 71   |                              |          |           |
| 31  | STOCK DRAG HANDLE        | 1    |          | 72   |                              |          |           |
| 32  | STOCK DRAG STUD          | 1    |          | REV. | REVISION RECORD              | DATE     | BY        |
| 33  | STOCK DRAG SPRING        | 1    | 373469   | B    | ITEM 24 WAS 474839           | 10-24-66 | MS        |
| 34  | STOCK DRAG ADJ. KNOB     | 1    | 21022-3  | C    | ITEM 10 WAS 10-32            | 10-24-66 | MS        |
| 35  | FEED FINGER HOLDER       | 1    | 386942   | D    | ITEM 10 WAS 10-32            | 10-24-66 | MS        |
| 36  | FEED FINGER              | 1    | 810111   | E    | ITEM 22 WAS 22-50            | 10-24-66 | MS        |
| 37  | FEED FINGER TIP          | 1    | 387251   | F    | ITEM 22 WAS 22-50            | 10-24-66 | MS        |
| 38  | FEED FINGER SPACER       | 1    |          | G    | ITEM 22 WAS 22-50            | 10-24-66 | MS        |
| 39  | BASE CASTING             | 1    | 570238   | H    | ITEM 48 WAS 48-10            | 10-24-66 | MS        |
| 40  | GUARD                    | 1    | 457065-2 | I    | REV PER ECA                  | 10-24-66 | MS        |
| 41  | BRACKET                  | 1    |          | J    | REV PER ECA                  | 10-24-66 | MS        |

CRIMPING DATA

TO APPLY TERMINAL: 60016

WIRE SIZE: 60016

CRIMP HEIGHT: .051

CRIMP SIZE: .090

WIRE TYPE: FEED

WIRE RANGE: 20-14

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EXPLODED VIEW: .016-8stk.

REMARKS: REC. A-6002-1 A-6002-7

**INACTIVE - FOR REPLACEMENT ONLY**

AMP-O-ELECTRIC - 471273-3

MECH FEED

ALIGNMENT SHEET R-678198

DATE SHIPPED

CUSTOMER NAME AND ADDRESS

APPLICATOR NUMBER: 565668-1

REV: JI

SHEET 1 OF 1